

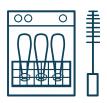
Bottle Usage and Maintenance Instructions

To prevent potential issues, please read this manual carefully. All instructions are for your own safety and to avoid potential injury.



Bottle usage and storage recommendations

- 1. Bottles are designed for the filling of filtered sparkling, chilled or unchilled still water.
- 2. New bottles must be thoroughly cleaned before use, by hand or in a dishwasher, with bottles placed upside down in bottle washing tray.
- **3.** Before filling, ensure that the bottle, the dispenser system, the user's hands as well as the surrounding areas are kept in a clean and hygienic condition.
- **4.** Only fill the bottles with water from the dedicated water dispenser system, and only up to the pre-defined filling volume. Close cap immediately after filling. Do not fill the bottle with hot water.
- **5.** As the bottles are made of glass, they should be handled with special care. Bottles should be regularly visually examined before filling. If a bottle shows any damages (e.g. scratches, cracks, chips, leakage of the cap or long-lasting odour), it has to be disposed according to local regulations.
- **6.** Water is best when it is served cold. If bottles are not to be served immediately, store in a cool, dry environment (preferably a refrigerator) and do not leave them in the sun.
- **7.** Filtered water is dedicated for human consumption only. Once freshly filled with filtered water, the bottles are to be stored in a clean, shady and cool place and to be consumed within one day.
- **8.** Please be aware that a bottle filled with sparkling or still water is under pressure, and it must therefore not be subjected to high temperatures (> 35 °C) due to the risk of breakage.
- **9.** Use the dedicated storage crates and dishwasher trays for pre-bottled or used bottles to minimise damage to bottles. When not using bottles, store upright and open in a cool, dry and clean environment.
- **10.** Please store filled bottles in an upright position!



Bottle cleaning instructions



- 1. Clean bottles before and after each use for optimum hygiene.
- 2. The bottles should be cleaned in the professional dishwasher with a temperature of 60 °C to 65 °C for > 90 seconds. We recommend for domestic dishwashers one flush at about > 60 °C to 65 °C for at least 30 minutes. For an optimal cleaning result please ensure the bottle is open and upside down in the dishwasher tray and do not put other dirty objects like plates or cutlery in the dishwasher.
- **3.** After the cleaning process, keep bottles in the tray outside the dishwasher for cooling and drying. Do not close the cap of an empty bottle, even if bottles are cool and dry.
- **4.** Discolouration may occur when the cap is mixed with food traces in the dishwasher. We recommend to always use clean water for cleaning bottles and lids.
- **5.** For swing stoppers: leave caps attached to bottles during cleaning process and do not close them.



Caution

- 1. Bottles should be rinsed prior to the initial use, as well as regularly, by hand or in the dishwasher. All materials in the bottle are dishwasher-safe.
- 2. Do not fill the bottles above the pre-defined filling level.
- **3.** Store full bottles at a clean and cool place and do not leave them in the sun.
- **4.** When not using bottles, store empty bottles upright and open in a cool, dry and clean environment.
- **5.** After cleaning, always wait until bottles are cool and dry before the next bottling iteration.
- **6.** Do not use damaged bottles (e.g. bottles with visible scratches, cracks, chips, leakage of the cap or long-lasting unpleasant smell).
- **7.** Do not microwave or freeze the bottles. Keep away from direct heat to avoid damage. Full bottles should not be washed under a hot tap.
- **8.** Dropping a bottle of sparkling water can cause cracks in the glass and possibly burst the bottle. Therefore, check with special care and dispose it if necessary.
- **9.** Bottles are not to be used by children.

*These cleaning and handling procedures also apply to Vivreau's durable Tritan Wave bottles.





